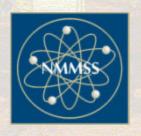


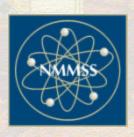
# Implementation of Equipment Based Obligations

Mark Laidlow
Dominion
January 13, 2004



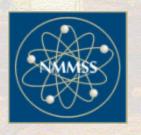
#### How this started!

- Early during the 1990s, initial indications of through wall cracks were discovered at the Control Rod Drive Mechanisms (CRDMs) penetrations on Reactor Vessel Heads
- December 2001, Dominion order four Reactor Vessel Heads from Mitsubishi Heavy Industries (MHI) for initial delivery in March 2004
- March 2002 Davis-Besse Reactor Vessel Head inspection revealed a large wastage at the CRDM penetration due to corrosion from primary coolant leak

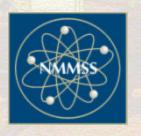


Reactor Pressure Vessel Head

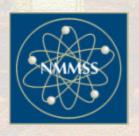




- How this started! (Con't)
  - Fall 2002, North Anna 2 Refueling Outage
    - Reactor Vessel Head inspection revealed anomalies
    - Repairs waived, Reactor Vessel Head replacement option elected
    - Obtained replacement Reactor Vessel Head from Framatome
  - 2003, Three more Reactor Vessel Head replacements were complete
    - North Anna 1 and Surry 1 with Reactor Vessel Heads from Framatome
    - Surry 2 with Reactor Vessel Head from MHI

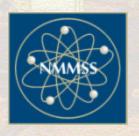


- U.S./Japan Agreement for Peaceful Nuclear Cooperation
  - Came into force on July 17, 1988
  - Identified four items as equipment that have obligations attached:
    - Reactor Pressure Vessels, either as a complete unit or as major shop-fabricated part
    - Reactor Fuel Charging and Discharging Machines, as complete units
    - Reactor Control Rods, as complete units
    - Reactor Primary Coolant Pumps, as complete units



#### Dominion's Notification and Actions

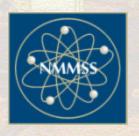
- The Project Manager for the Reactor Vessel Head
   Replacement was verbally notified by the Dept. of State that
   Dominion would come under the U.S./Japan Agreement
- SNM Program Administrator was contacted
- Discussions ensued:
  - Dept. of State → What does this really entail?
  - NRC → What are the requirements?
  - NAC
     → How do we communicate with the NMMSS?
  - Dominion → How do we accomplish this?



# What does this really entail?

### Department of State

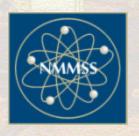
- Affects Nuclear Material used in or produced through the use of the reactor on which the reactor head is installed
- Reports to the NMMSS regarding the quantities of material affected
- Annual Reports to the Government of Japan



# What are the Requirements?

#### NRC

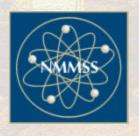
- This is the first time foreign obligations have been attached to equipment in the U.S.
- The U.S./Japan Agreement establishes the requirement
- NRC letter to Dominion provided official notification
- Equipment based obligations are not addressed in domestic documents
- NRC, NAC, and Dominion established a method to accomplish goal



# What are the Requirements?

# NRC (Con't)

- Guidelines included:
  - Obligation not applied until initial criticality
  - Obligation changes to be posted by end of year
  - NMMSS processes as an Onsite Gain and Loss
  - Post Irradiation Exams do not require specific prior Japanese Government consent for export
  - Obligation would continue until SNM is no longer significant for safeguards
  - Installation of Control Rod Drive Mechanism will not create obligations on Nuclear Material



### How do we communicate with NMMSS?

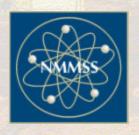
#### NAC

- Equipment based obligations were not part of the design of the NMMSS
- NMMSS coding did not provide an easy, error free vehicle to input equipment based obligations
- A procedure was developed to input revised obligations
- New obligation codes were created

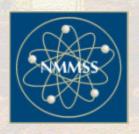


#### Teamwork

- Dominion's Nuclear Core Design Group
  - Needed to provide isotopic data associated with all of the fuel that was used in Surry 2, Cycle 19
    - Burnup data was provided, by Surry, for use in the Westinghouse TOTE code
    - TOTE results were processed through an in-house code, ISOTL, to further refine the results
    - The results from ISOTL were provided to the SNM **Accountability Group**

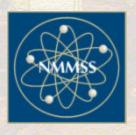


- Dominion's SNM Accountability Group
  - New fuel values from ISOTL were modified to match. previously reported values on DOE/NRC Form 741's
  - SNM Accounting database was modified by changing the obligation codes of all affected fuel assemblies
    - Fuel assemblies not previously obligated were given an obligation to Japan
    - Fuel assemblies obligated to other countries were layered with an additional obligation to Japan
  - Results from ISOTL were sorted and tabulated based on the new obligations
  - Computer-readable file was generated for transmittal to **NMMSS**

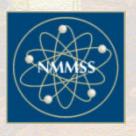


#### NAC

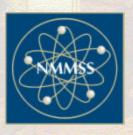
- Created procedure, in concert with NRC and Dominion, to provide a means to input the obligations attached to equipment into NMMSS
  - Procedure needed to be straightforward and easy to use
  - Procedure modeled after an Onsite Gain and Loss
  - The procedure was provided to Dominion in a letter from NAC with the approval of NRC and DOE
- The Nuclear Material Transaction Report contains two records



- NAC (Con't)
  - The Nuclear Material Transaction Report contains two records.
    - Data Code 1 "Header Information"
      - RIS pair, sequence number, and A/M codes
      - Zero (0) Detail Lines
      - Date
    - Data Code 7 "Obligation Information
      - Line number,
      - MT 20: Element Wt. and Isotope Wt.
      - MT 50: Element Wt.
      - Country number

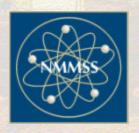


- NAC (Con't)
  - For each material type and country attaching obligations
    - One line will be the removal of the original obligated quantity of material
    - Next line will restore that same quantity of material with the new obligation
  - If the material was originally un-obligated, one line will add the new obligation
  - The number of entries in Record 7 depends on the number of obligations associated with the fuel loaded in the Reactor plus the un-obligated fuel

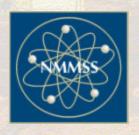


#### FILE NAME: YNX56.TXT

CRE	ATION	DATE:		12/2	10/2003	
YNX	YNX	56	A	M100		
YNX	YNX	56	A	M70120	-87370100	-96230031
YNX	YNX	56	A	M70220	87370100	96230081
YNX	YNX	56	A	M70320	-1981484800	-7656340033
YNX	YNX	56	A	M70420	1981484800	7656340083
YNX	YNX	56	A	M70520	-1653397100	-3310720091
YNX	YNX	56	A	M70620	1653397100	3310720084
YNX	YNX	56	A	M70720	-1074892500	-2268110092
YNX	YNX	56	A	M70820	1074892500	2268110085
YNX	YNX	56	A	M70920	2293346500	6018040034
YNX	YNX	56	A	M71050	-914100	31
YNX	YNX	56	A	M71150	914100	81
YNX	YNX	56	A	M71250	-2215300	33
YNX	YNX	56	A	M71350	2215300	83
YNX	YNX	56	A	M71450	-12978400	91
YNX	YNX	56	A	M71550	12978400	84
YNX	YNX	56	A	M71650	-8089200	92
YNX	YNX	56	A	M71750	8089200	85
YNX	YNX	56	A	M71850	12559600	34

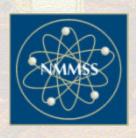


- NAC (Con't)
  - The Nuclear Material Transaction Report was uploaded to the NMMSS
    - An error message was created (as expected)
    - A phone call was placed to Dominion
    - An explanation was given
    - The error was over-ridden and the processing was completed



## **Future**

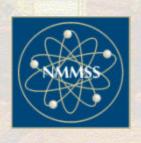
- **Dominion** 
  - Material Balance Report is Schedule for August 2004
  - Nuclear Material Transaction Reports will only include the fuel that needs to have the Japanese obligation added
- Dept. of State
  - Persuade the Government of Japan to not apply obligations to the Reactor Vessel Heads
- NRC
  - Revise NUREG/BR-0006 to address foreign obligations attached to equipment
- **NMMSS** 
  - Recognize the transaction to add obligations



# **Future**

More of these transactions to come!





# Comments/Questions

Comments or Questions?